Kronalit® Painter's spatula 414

Modern 1C filler solvent-free

Material description

Material type:	Quick-drying, white water-based painter's putty.
Intended use:	Kronalit® Painter's Filler 414 is an excellent filler for all painting and varnishing work, particularly suitable for smoothing, filling and repairing damage on wood and metals (primed), ideal for poring wood.
Properties:	• for indoors and outdoors • quick drying • Fast reworkability • Several thin layers can be applied in a short time • water-based • easy to sand • Simple processing • Low shrinkage • odorless
Color shades:	**Order no**: 414 0000 **Color:** white
Density:	approx. 1.8 g/cm^3
Packaging:	12 x 400 g 12 x 800 g
Storage:	Store in a cool, dry place in a tightly closed original container. Protect from heat, frost and direct sunlight. Can be stored for approx. 1 year in unopened original container. Cover opened containers with foil and keep tightly closed.

Technical application notes

Substrates:	Wood, wood-based materials, metals (primed). We recommend preliminary tests for critical substrates.
Substrate preparation:	Surfaces must be clean, dry and free of dust and grease. Loose parts must be removed. Sand the substrate. Prime metals [Jaeger Multigrund 715 / 714 (spray) or Jaeger Aqua Multigrund 716]. Primers must be completely dry beforehand.
Application:	Apply in thin layers. Max. Wet layer thickness of 0.8 mm. Apply several coats for deep damage.
Paintability:	With emulsion paints, acrylic paints, synthetic resin paints or other 1K solvent-based paints. In case of doubt, we recommend preliminary tests. Do not paint over with 2-component paints.
Processing conditions:	During the entire processing and drying time, the material, substrate and air temperature must not fall below 8°C and not exceed 30°C. The air humidity should be between 30% RH and 60% RH during the entire time. High humidity and low temperatures delay drying. When used on wood in outdoor areas, swelling/shrinkage of the wood can lead to spalling. Please observe BFS data sheet no. 18.
Tool cleaning:	Wash with soap and water immediately after use.

Labeling

Disposal: Only dispose of completely empty containers for recycling. Hardened residues can be disposed of with residual waste. Liquid paint residues must be disposed of via the hazardous waste collection points or authorized disposal companies.

Note: Keep out of reach of children. Use combination filter A2/P2 for spraying work. Use dust filter P2 for sanding work. Ensure thorough ventilation during application and drying. Avoid eating, drinking and smoking while using the paint. In case of contact with eyes or skin, rinse immediately with plenty of water. Do not allow to enter drains, waterways or soil. Clean tools immediately after use with soap and water.

Other: The accident prevention regulations of BG Chemie "Processing of coating materials" (VBG 23) must be observed. Remove foodstuffs from the relevant rooms during processing and the drying time. Further information can be found in the EC safety data sheet.

Processing instructions

Drying / recoatability	**Emulsion paints/ water-based paints**	**1K solvent-based lacquers**		
(20°C/55% r.h.) *	3 - 4 hrs.	approx. 12 hrs.		

*The following conditions may delay drying:

- Low temperatures
- High humidity
- Excessive layer thickness
- Lack of air movement

Status 11/14
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