

Kronalit[®] KH filler 412

Quick-drying white synthetic resin filler
for indoors and outdoors



Material description



Material type:	1K filler based on a combination of synthetic resins	
Intended use:	Paint filler for smoothing, filling and repairing porous substrates, holes and cracks, for preparing interior and exterior painting work. Suitable for all painting work on primed wood and metal	
Properties:	<ul style="list-style-type: none"> • can be worked out easily and smoothly • Can be used as a stain and surface filler • Quick drying • easy to sand • for wood and primed metal • for indoors and outdoors • white 	
Color shades:	Order no: 412 0000	Color shade: white
Density:	approx. 2.2 g/ml	
Packaging:	6 x 400g	12 x 800g
Storage:	Store in a cool and dry place.	

Technical application notes

Substrate preparation:	The substrate must be clean, dry, grease-free, non-slip and stable. Sand smooth substrates and old coats. Prime untreated metal first and allow to dry thoroughly.
Coating structure:	Apply in thin layers. Fill deep cracks / holes in several layers and allow to dry in between. On exterior wooden substrates, the effects of weathering on the wood can lead to spalling. When coating exterior wood, observe BFS data sheet no. 18. Maximum crack-free wet layer thickness 1mm (1000µm)
Processing conditions:	During the entire processing and drying time, the material, substrate and air temperature must not fall below 7°C and not exceed 30°C.
Tool cleaning:	Immediately after use with Thinner 68 or Universal Synthetic Resin Thinner.

Labeling

Waste code: 080111

Disposal:

Only dispose of completely empty containers for recycling. Hardened residues can be disposed of with the residual waste. Liquid paint residues must be disposed of via the hazardous waste collection points or approved disposal companies.

Other:

The accident prevention regulations of BG Chemie "Processing of coating materials (VBG 23) and the "Technical Rules for Hazardous Substances (TRGS) 507" must be observed.

Remove food from the relevant rooms during processing and the drying time.

Further information can be found in the EC safety data sheet.

Processing instructions

Drying	Reworkable	Dried through
(20°C/55% r.h.)	~ 3 - 4 h	~ 24 h

Paintable	Water-based paint, synthetic resin paint	
(20°C/55% r.h.)	~ 24 h	

Special notes

All drying times are average values based on experience and depend on the thickness of the coat applied and the (room) climatic conditions. High layer thickness, low temperatures, high humidity and low air movement delay drying.

Status 04/16

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